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649.4701
Job Sheet R217117



Part No: 649.4701

Job Qty: 1 pcs

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/20

Job Tracking No:

Due Date: 12/31/20

Created By: Jennifer Renwick

Type: Rework

Description:

Note: 649.4700 rev.F IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS
PER DWG REV.E2 DD VERF:JFS IPP REV:E 18.03.28 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
80	Rework - 1 - Startup Returns	1 pcs	12/31/20	12/31/20	0.00	0.00	QC 6 - 40 - S	DAS
							QC 6 - 61 - S	82
							QC 6 - 68 - S	9-89
							QC 6 - 9 - S	68-6
							QC 6 - 81 - S	69
90	Packaging 1 - Pick Kit	1 pcs	12/31/20	12/31/20	0.00	0.00	Packaging 1 - SCH-S	DAS
110	QC 4	1 pcs	12/31/20	12/31/20	0.00	0.00	QC 4 - SCH-B	69
120	Packaging 3-1 - Stock - B4B	1 pcs	12/31/20	12/31/20	0.00	0.00	Packaging 3 - SCH-B	9-89
130	QC 21 - FG	1 pcs	12/31/20	12/31/20	0.00	0.00	QC 21 - FG - SCH-B	9-89
Part Op 110 - (QC4- 100% Inspect kits for completeness)							DAS	
Descriptions: 120 - (Identify as per dwg & Stock Location:_____)							21	
130 - (QC21- Final Inspection - Work Order Release)							9-89	DEC 3 1 2020

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.4701	AW119 Cable Cutter System	1 pcs (1 ea)	80-Rework - 1 - Startup Returns	5323487
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5324496

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
80-Rework - 1 - Startup Returns	649.4701	1	2	1

Allocated Container Detail

Qty	Container No	Location	Init
1	S323487	fg102	gn
90-Packaging 1 - Pick Kit	600.1012	1	27
			0

Part Specifications

Specifications could not be found.

Plex 12/31/20 11:23 AM Dart.Renwick.Jennifer

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S324510



Part: 649.4701

Job No: R217117

Serial No/Batch: S324510

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR02425LA 12/06/13 BRAZIL STC

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